

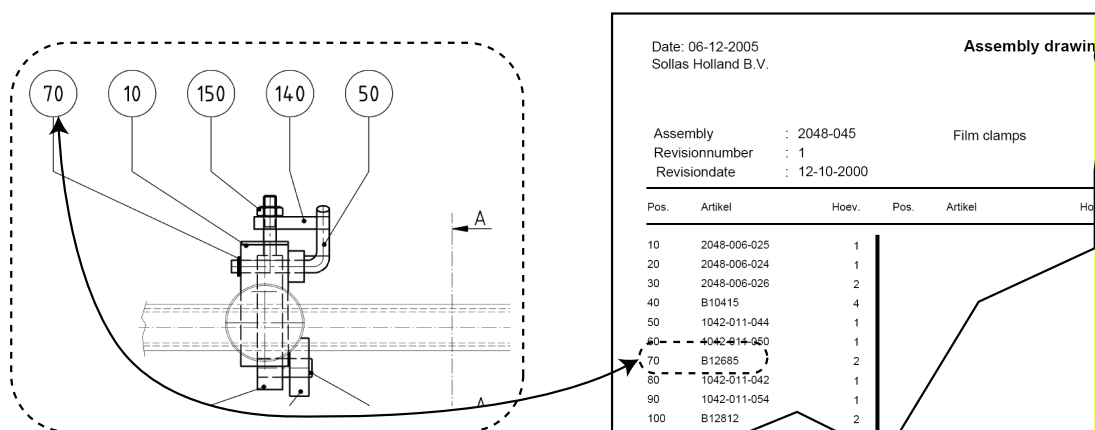
## Ordering spare parts

Parts can be identified in the parts book that is included on the CD-ROM that came with the documentation. This parts book consists of assembly drawings. Each drawing is followed by its corresponding parts list.

### *Parts identification*

In the parts book you will find three sections; one for the basic machine, one for the accessories and one for special and custom made units, called 'assembly drawings'. These sections contain a set of drawings together with a parts list.

Parts are identified in the drawing by a circled number. This corresponds with a position number on the parts list on the following page. Behind the position number the correct part number can be found. This is the number that should be stated when you order your parts. Take note of the quantity required of this item.



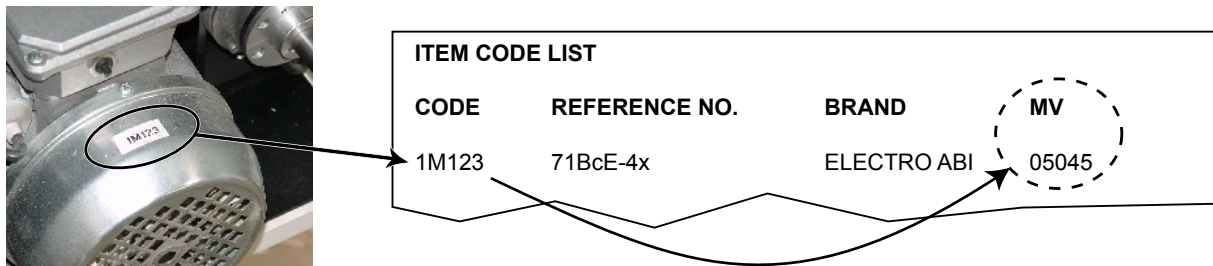
Please note that certain position numbers are referring not to a part number, but to a group number which corresponds with another assembly drawing. Such numbers can be recognized by their length which is always four digits + three digits, e.g. 2313-020. In that case you will find a separate detail drawing in the book.

Some parts can only be ordered as a group. For these you will not find detail drawings in the book. This concerns in particular the cams and the cam followers. Consult our spare parts department for more information.

## Pneumatic and electrical components

On SOLLAS machines all pneumatic and electrical components are coded by means of a white sticker with black print. These codes appear in the pneumatic and electrical diagrams which form part of the diagram book on the CD-ROM.

The code that comprises a letter/number combination, corresponds with the coding in the item code lists. The column MV gives the matching SOLLAS item number to be stated by you.



The code number may also be found on the electrical diagrams and in the code/function list. The latter contains a description of the part in question (see separate diagram book).

### IMPORTANT!

Always mention the machine type and serial number. These can be taken from the machine type plate, fitted on the electrical cabinet of the machine. Without these data, SOLLAS can not guarantee that the correct spare parts will be delivered.

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TYPE: _____	INDEX: _____
SERIAL NUMBER: _____	PRODUCTION YEAR: _____
LARGEST LOAD: _____ A	SHORT CIRC.INT.CAP.: _____ kA
U: _____ VAC	Hz _____ I: _____ A